## INTERNATIONALSEARCHREPORT

International application No. PCT/JP 2004/6721

## A. CLASSIFICATIONOFSUBJECTMATTER

Int.Cl7 B21C23/00, B21C23/08, B22D11/00, B22D11/20, B22D11/049, B22D11/22

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

Int.Cl<sup>7</sup> B21C23/00, B21C23/08, B22D11/00, B22D11/20, B22D11/049, B22D11/22

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Japanese Utility Model Gazette 1922-1996, Japanese Publication of Unexamined Utility Model Applications 1971-2004, Japanese Registered Utility Model Gazette 1994-2004, Japanese Gazette Containing the Utility Model 1996-2004

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.		
x	The Japan Society for Technology of Plasticity, Extrusion - from Fundamentals to	1,2,3, 12,13,14 4-11,15-17		
Y	up-to-date Techniques -, Japan, CORONA PUBLISHING CO., LTD, 1992, ISBN 4-399-04354-0, pages 71,73,80-82			
Y	MITAMURA Ryota, Continuous Casting of Aluminum, JOURNAL OF JAPAN INSTITUTE OF LIGHT METALS, April 31, 1980, Vol.30, No.4, pages 227-235	4-11,15-17		
Y .	JP 7-284840 A (SHOWA ALUM CORP) 1995.10.31, whole document (Family: none)	15-17		
Further	documents are listed in the continuation of Box C.  See patent family annex.			

	- artificial documents are listed in the continuation of Box C.	l	See pat	tent family annex.			
"A"	Special categories of cited documents:	"Т"					
1	considered to be of particular relevance  earlier application or patent but published on or after the international filing date  document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)  document referring to an oral disclosure, use, exhibition or other means		priority date and not in conflict with the application but cited to				
"E"			the principle of theory underlying the invention				
"L"			be considered novel or cannot be considered to invention cannot				
1			document of	articular relevance: the eleter at			
"			combined with one or many step when the document				
"P"	"P" document published prior to the international filing date but later than the priority date claimed		combination being obvious to a person skilled in the art  "&" document member of the same patent formily.				
28.07.2004		Date of mailing of the international search report					
		17. 8. 2004					
Name and mailing address of the ISA/JP		Anal		17. 0.	2002	4	
Japan Patent Office		Authorized officer 4E 9832					
		YASUNORI TOMINAGA					
3-4-3, Kasumigaseki, Chiyoda-ku, Tokyo 100-8915, Japan		Telephone No. +81-3-3581-1101 Ext. 3423					
Form PCT/ISA/210 (second sheet) (January 2004)							